



PRODUCT TECHNICAL DATA SHEETS

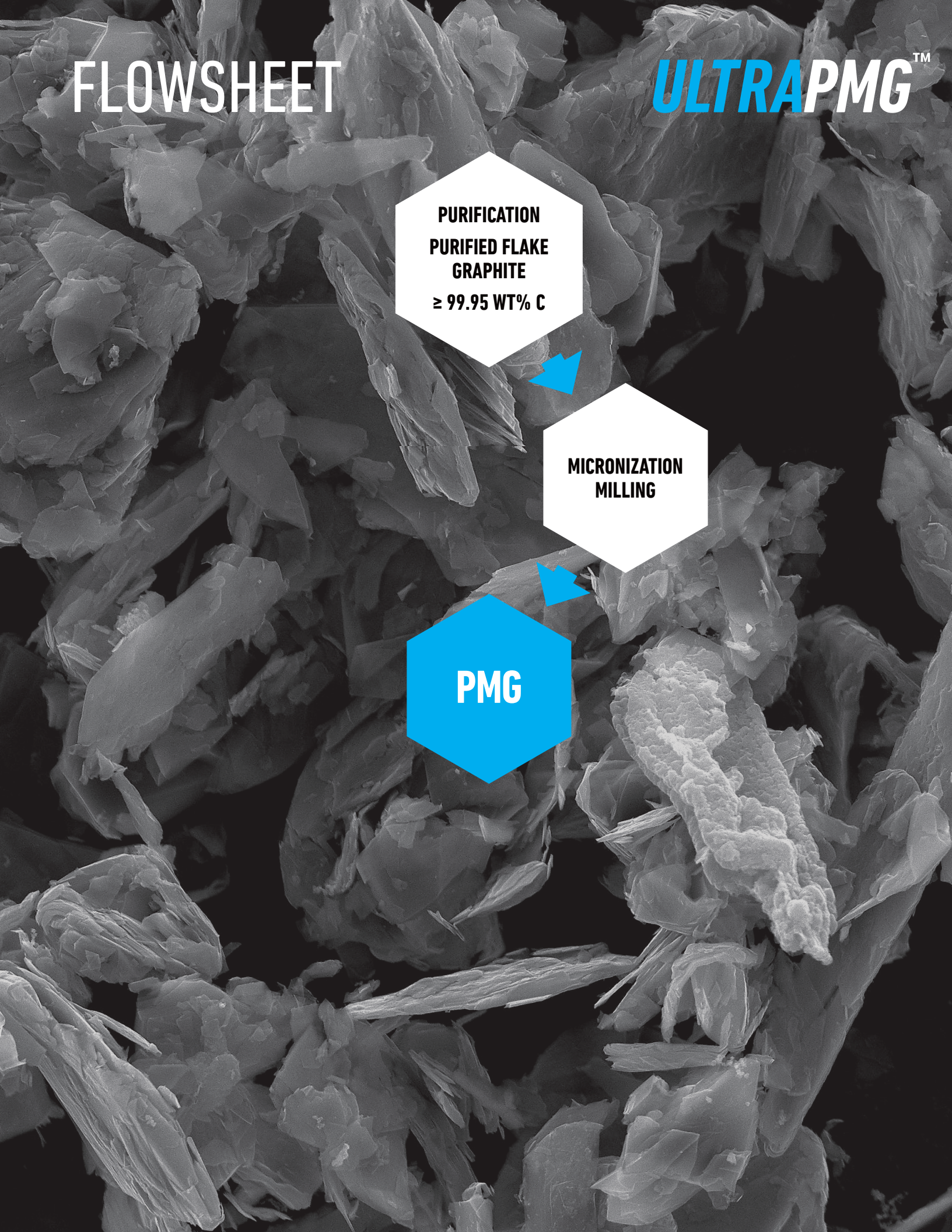
FLOWSHEET

ULTRAPMG™

**PURIFICATION
PURIFIED FLAKE
GRAPHITE
≥ 99.95 WT% C**

**MICRONIZATION
MILLING**

PMG





Made-in-USA Battery-Ready Natural **Purified Micronized Graphite (PMG)** for Lithium-ion, Lithium Primary, Lead-Acid & Alkaline Batteries

TECHNICAL DATA SHEET

General Characteristics

Product Name	ULTRA-PMG™
Type	Natural Flake Purified Micronized Graphite
Chemical Name	Graphite
Chemical Element	C
Appearance	Fine dark gray powder
True Density	2.23 g/cm ³
County of Origin	USA
Country of Manufacture	USA
Melting Point	3,750 °C (sublimes)
Molecular Weight	12.01 g/mol
CAS Number	7782-42-5
EC Number (EINECS)	231-955-3
Harmonized Tariff Schedule (HTS US)	2504.10.10.00

Physical Characteristics

Purity (LOI ₉₅₀)	99.95 to 99.99993 wt% C
Ash, wt%	0.05 to 0.00007%
Moisture	<0.1wt%
BET Surface Area	11.2 m ² /g
Tap Density	0.26 g/cm ³

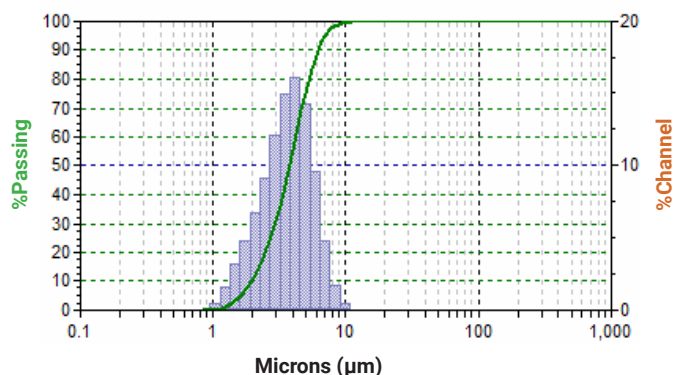
Standard Grades

ULTRA-PMG-25™ Graphite	D ₅₀ = 25 µm
ULTRA-PMG-12™ Graphite	D ₅₀ = 12 µm
ULTRA-PMG-035™ Graphite	D ₅₀ = 3.5 µm

- Westwater Resources is capable of producing natural ULTRA-PMG™ graphite with D₅₀ ranging from 3 µm to 45 µm (all data presented is based on a D₅₀ particle size of 3.5 µm)

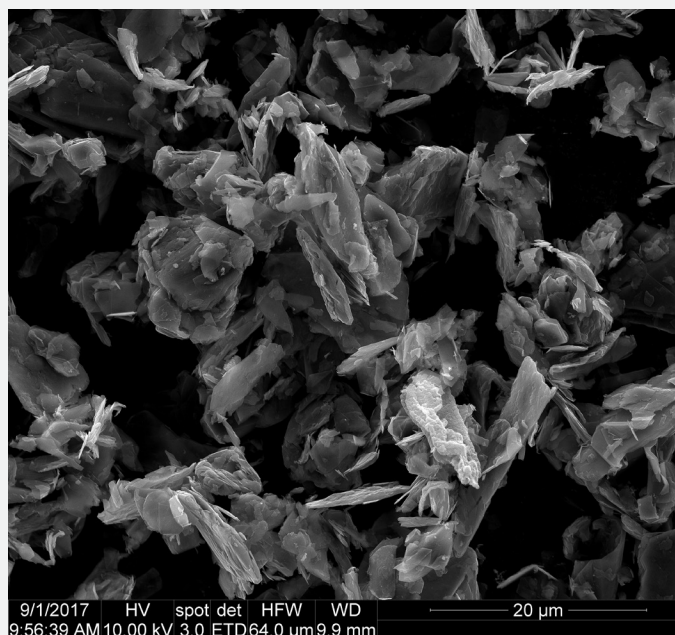
Particle Size Distribution

Laser diffraction particle size analysis by Microtrac S3500



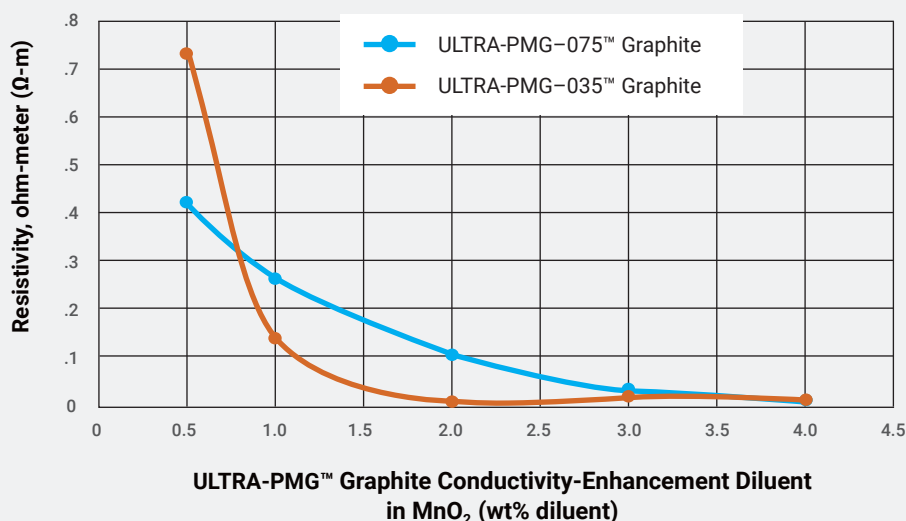
D ₁₀	1.9 µm
D ₅₀	3.5 µm
D ₉₀	6.1 µm
Mean Value	3.9 µm

Quality Assurance (QA) test results confirmed as of August 3, 2017



Westwater Resources' natural ULTRA-PMG™ processed natural graphite for conductivity-enhancement applications

FOUR-TERMINAL-SENSING RESISTIVITY TEST RESULTS (4T SENSING)



Note: Westwater Resources was able to achieve two sub-10-micron (μm) size PMG ($D_{50} = 3 \mu\text{m}$ and $D_{50} = 7 \mu\text{m}$) ULTRA-PMG™ conductivity-enhancement materials for its preliminary 4T-sensing resistivity testing.

In the graph above, the horizontal line (or the 'X' axis) represents the weight percent (wt%) addition of conductivity-enhancement graphite in manganese dioxide (MnO_2) matrix as a function of EMD electrode resistivity of the additive. The vertical line (or the 'Y' axis) represents the electrical resistivity measured in SI units of ohm-meters ($\Omega\cdot\text{m}$). The ideal is to obtain the lowest resistivity with the least amount of conductivity-enhancement graphite.

Westwater Resources' ULTRA-PMG™ consistently features low resistivity (meaning, higher conductivity) in MnO_2 electrolytic manganese dioxide (EMD) electrode matrices across all practical percentage point additions.

ULTRA-PMG™ GRAPHITE RESISTIVITY DATA

	Resistivity Measurement ($\Omega\cdot\text{m}$)	Graphite Conductivity-Enhancement Diluent in MnO_2 (wt% diluent)
ULTRA-PMG-035™ Graphite	0.016	4
	0.025	3
	0.013	2
	0.137	1
	0.730	0.5
ULTRA-PMG-075™ Graphite	0.015	4
	0.037	3
	0.109	2
	0.250	1
	0.422	0.5

TRACE MINERAL IMPURITIES KEY ELEMENTS

Element	Concentration (ppm)
Ag (Silver)	< 0.05
Al (Aluminum)	1
As (Arsenic)	< 0.05
B (Boron)	4.4
Ba (Barium)	< 0.05
Be (Beryllium)	< 0.01
Bi (Bismuth)	< 0.05
Ca (Calcium)	< 0.5
Cd (Cadmium)	< 0.5
Co (Cobalt)	< 0.05
Cr (Chromium)	< 0.5
Cu (Copper)	< 0.05
Fe (Iron)	8.4
Ga (Gallium)	< 0.05
Ge (Germanium)	< 0.1
Hf (Hafnium)	< 0.05
K (Potassium)	< 0.5
Li (Lithium)	< 0.01
Mg (Magnesium)	< 0.1
Mn (Manganese)	0.14
Mo (Molybdenum)	< 0.05
Na (Sodium)	< 0.05
Ni (Nickel)	< 0.05
P (Phosphorus)	0.3
Pb (Lead)	< 0.1
S (Sulfur)	6
Se (Selenium)	< 0.5
Si (Silicon)	37
Sn (Tin)	< 0.1
Te (Tellurium)	< 0.05
Ti (Titanium)	< 0.05
V (Vanadium)	< 0.05
W (Tungsten)	< 0.05
Zn (Zinc)	< 0.1
Zr (Zirconium)	< 0.05

Data by GDMS

DISCLAIMER

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Westwater Resources, Inc. Technical Advisor, Gareth P. Hatch, PhD, CEng, FIMMM, FIET, has reviewed and approved the scientific and technical disclosure in this technical data sheet.

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FLOWSHEET

ULTRADEXDG

PURIFICATION
PURIFIED FLAKE
GRAPHITE
≥ 99.95 WT% C

$\text{HNO}_3 + \text{H}_2\text{SO}_4$
ACID
INTERCALATION

EXPANSION
REACTOR
(THERMAL
EXFOLIATION)

DELAMINATION
MILLING

DEXDG





Made-in-USA Battery-Ready Natural **Delaminated Expanded Graphite (DEXDG)** for Lithium-ion, Lithium Primary, Lead-Acid & Alkaline Batteries

TECHNICAL DATA SHEET

General Characteristics

Product Name	ULTRA-DEXDG™
Type	Natural Flake Delaminated Expanded Graphite
Chemical Name	Graphite
Chemical Element	C
Appearance	Fine dark gray powder
True Density	2.1 to 2.23 g/cm ³
County of Origin	USA
Country of Manufacture	USA
Melting Point	3,750 °C (sublimes)
Molecular Weight	12.01 g/mol
CAS Number	7782-42-5
EC Number (EINECS)	231-955-3
Harmonized Tariff Schedule (HTS US)	2504.10.10.00

Physical Characteristics

Purity (LOI ₉₅₀)	> 99.95 wt% C
Ash, wt%	0.05%
Moisture	< 0.1 wt%
BET Surface Area	18 m ² /g
Tap Density	0.12 g/cm ³
Scott Volume	0.07 g/cm ³

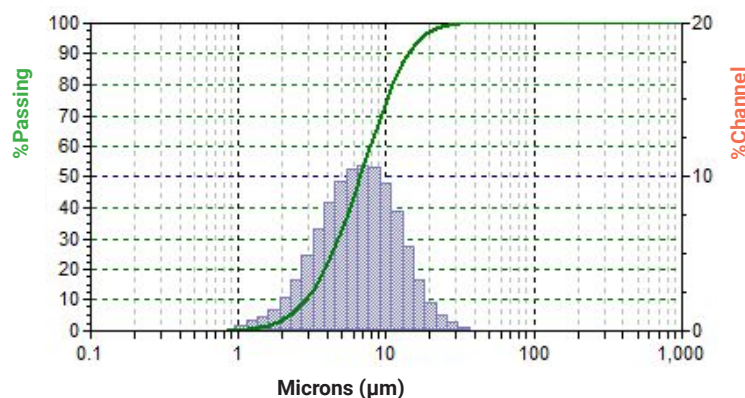
Standard Grades

ULTRA-DEXDG-25™ Graphite	D ₅₀ = 25 µm
ULTRA-DEXDG-15™ Graphite	D ₅₀ = 10 µm
ULTRA-DEXDG-07™ Graphite	D ₅₀ = 7 µm

- Westwater Resources is capable of producing natural ULTRA-DEXDG™ graphite with D₅₀ ranging from 3 µm to 45 µm (all data presented is based on a D₅₀ particle size of 6.7 µm)

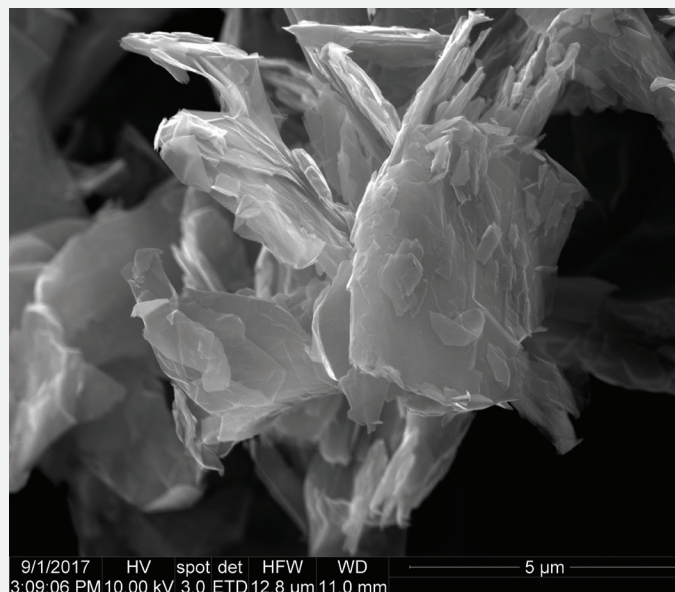
Particle Size Distribution

Laser diffraction particle size analysis by Microtrac S3500



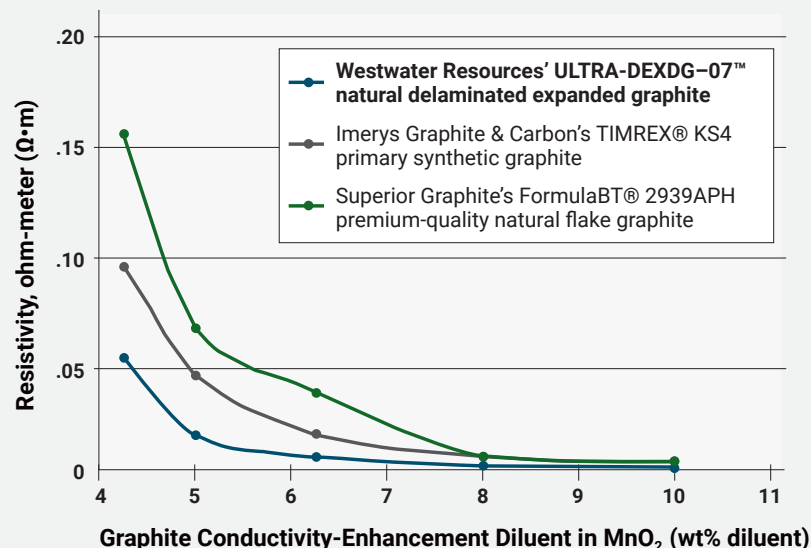
D ₁₀	2.9 µm
D ₅₀	6.7 µm
D ₉₀	14.0 µm
Mean Value	7.8 µm

Quality Assurance (QA) test results confirmed as of August 17, 2017



SEM of Westwater Resources' natural ULTRA-DEXDG™ processed natural graphite for conductivity-enhancement applications

4T-SENSING RESISTIVITY TEST RESULTS OF WESTWATER'S DEXDG VS. COMPETITIVE PRODUCTS



In Figure 1, the horizontal line (or the 'X' axis) represents the addition of conductivity-enhancement graphite in manganese dioxide (MnO₂) matrix as a function of total weight percentage (wt%) of the additive. The vertical line (or the 'Y' axis) represents the electrical resistivity measured in SI units of ohm-meters (Ω·m). The ideal is to obtain the lowest amount of resistivity with the least amount of conductivity-enhancement graphite.

TRACE MINERAL IMPURITIES KEY ELEMENTS

Element	Concentration (ppm)
Al	2.67
As	1.36
Ca	1.29
Co	<0.1
Cr	0.075
Cu	0.09
Fe	6.373
Mo	0.849
Ni	0.392
Pb	0.02
Sb	0.124
Si	0.15
Sn	0.08
V	0.119

Data by Solid ICP

4T-SENSING RESISTIVITY TEST RESULTS OF ULTRA-DEXDG™ VS. COMPETITIVE PRODUCTS

Conductivity-Enhancement Material	Graphite Conductivity-Enhancement Diluent in MnO ₂ (wt% diluent)	Resistivity Measurement (Ω·m)
Westwater Resources' ULTRA-DEXDG-07™ natural Delaminated Expanded Graphite	4.25	.0533 Ω·m
Imerys Graphite & Carbon's TIMREX® KS4 primary synthetic graphite	4.25	.0991 Ω·m
Superior Graphite's FormulaBT® 2939APH premium-quality natural flake graphite	4.25	.1524 Ω·m

As indicated in Figure 1 and Table 1 above, Westwater Resources' ULTRA-DEXDG-07™ features lower resistivity in MnO₂ electrolytic manganese dioxide (EMD) electrode matrices across all practical percentage point additions, compared to commercially available grades of both natural and synthetic graphite products, produced by Superior Graphite and Imerys Graphite & Carbon respectively.

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FLOWSHEET

ULTRACSPG™

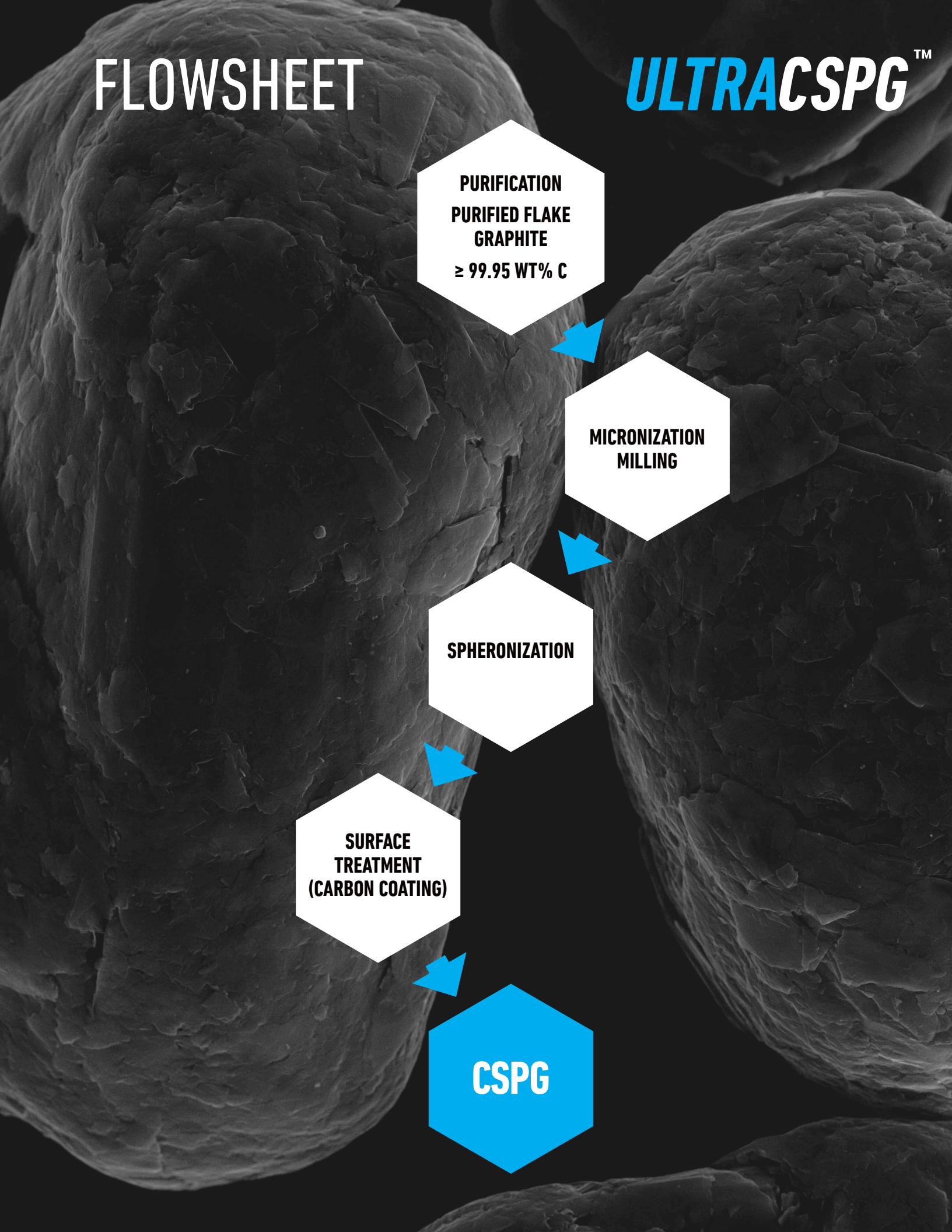
PURIFICATION
PURIFIED FLAKE
GRAPHITE
≥ 99.95 WT% C

MICRONIZATION
MILLING

SPHERONIZATION

SURFACE
TREATMENT
(CARBON COATING)

CSPG





Made-in-USA Battery-Ready Natural Coated Spherical Purified Graphite (CSPG) for Lithium-ion Battery Anodes

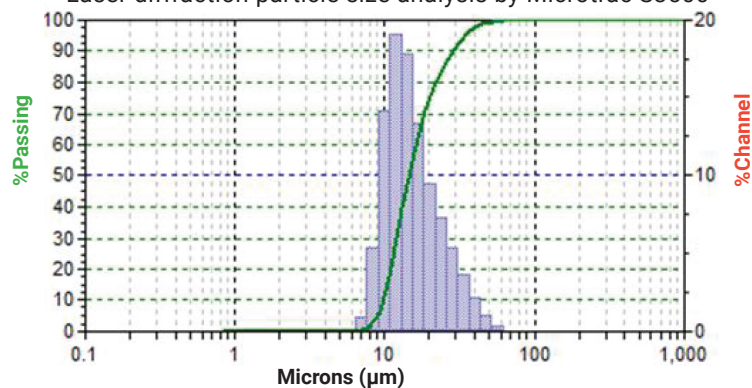
TECHNICAL DATA SHEET

General Characteristics

Product Name	ULTRA-CSPG™
Type	Natural Flake Coated Spherical Purified Graphite
Chemical Name	Graphite
Chemical Element	C
Appearance	Fine dark gray powder
True Density	2.23 g/cm ³
County of Origin	USA
Country of Manufacture	USA
Melting Point	3,750 °C (sublimes)
Molecular Weight	12.01 g/mol
CAS Number	7782-42-5
EC Number (EINECS)	231-955-3
Harmonized Tariff Schedule (HTS US)	2504.10.10.00

Particle Size Distribution

Laser diffraction particle size analysis by Microtrac S3500



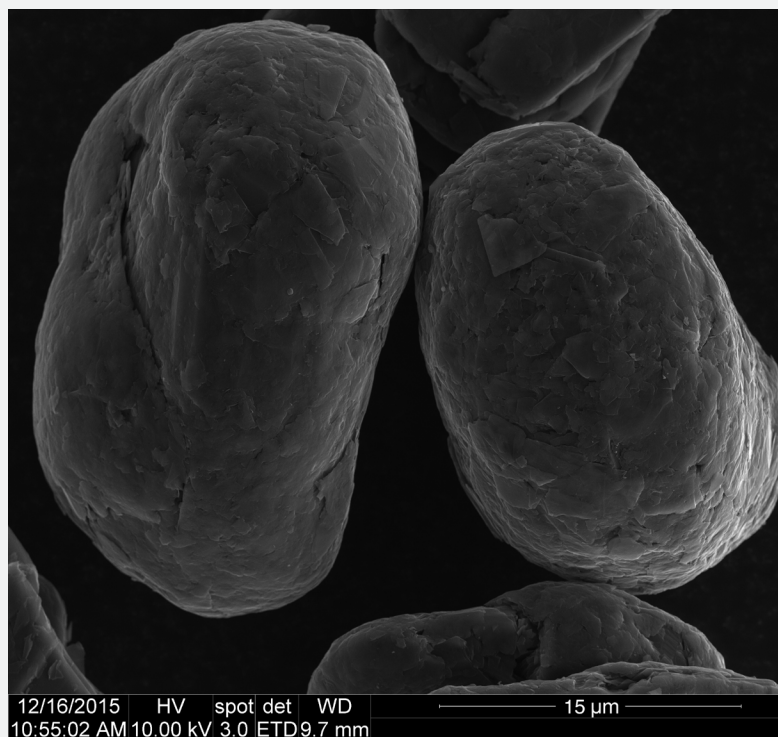
D ₁₀	10.7 µm
D ₅₀	14.5 µm
D ₉₀	29.6 µm
Mean Value	19.6 µm

Quality Assurance (QA) test results confirmed as of June 11, 2016

Physical Characteristics

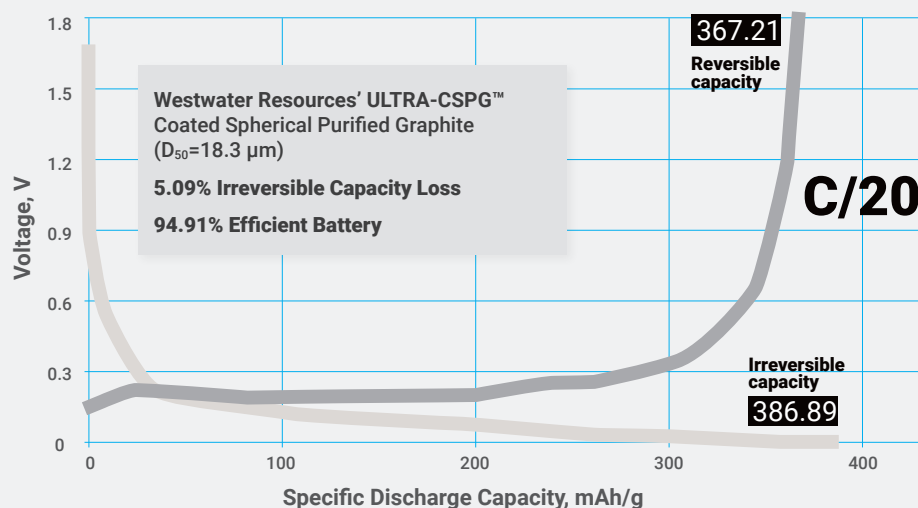
Purity (LOI ₉₅₀)	99.95 to ≤99.99993 wt% C
Ash, wt%	0.05 to ≤0.000071%
Moisture	<0.1 wt%
BET Surface Area	0.62 m ² /g
Tap Density	0.985 g/cm ³

- Westwater Resources is capable of producing natural ULTRA-CSPG™ graphite with D₅₀ ranging from 10 µm to 35 µm



SEM of Westwater Resources' natural ULTRA-CSPG™ anode graphite for Li-ion batteries

INITIAL GALVANOSTATIC CYCLING OF ULTRA-CSPG™ IN CR2016 CELLS VS. Li/Li⁺ COUNTER ELECTRODE



Note: the C-rate of C/20 means that the necessary current is applied or drained from the battery to completely charge or discharge it in 20 hours, which is a low discharge rate.

TRACE MINERAL IMPURITIES KEY ELEMENTS

Element	Concentration (ppm)
Al	2.67
As	1.36
Ca	1.29
Co	<0.1
Cr	0.075
Cu	0.09
Fe	6.373
Mo	0.849
Ni	0.392
Pb	0.02
Sb	0.124
Si	0.15
Sn	0.08
V	0.119

Data by Solid ICP

ULTRA-CSPG™ VS. COMMERCIAL SYNTHETIC GRAPHITE

CR2016 Li-ion Battery Anode	Reversible Capacity	Irreversible Capacity Loss	BET Surface Area
ULTRA-CSPG™ Natural Graphite D ₅₀ = 18.3 μm	367.21 mAh/g	5.09% (94.91% efficient)	0.62 m²/g
Commercial Lithium-ion Synthetic D ₅₀ = 15.8 μm	347.2 mAh/g	6.06% (93.94% efficient)	1.15 m ² /g

m²/g = square meter per gram

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